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D3532-1

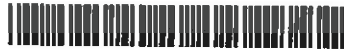
Job Sheet 200813



Part No: D3532-1

Job Qty: 60 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/7/19

Description:

Type: Stock

Note: DWG REV A IPP Rev:A New Issue 06-07-12 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
100	Hardinge - 1	60 pcs	10/7/19	10/7/19	0.13	2.72	Hardinge - 1		BT- 19-09-27
120	QC 8	60 pcs	10/7/19	10/7/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		On 19/09/28
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		



Container No: S217888



Part: D3532-1

Job No: 200813

Serial No/Batch: S217888

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/19

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/18/19 9:03 AM Dart.Renwick.Jennifer

130 Packaging 3-1 - Stock - B4B 60 pcs

10/7/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

ST 038

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

140 QC 21 - SA

60 pcs

10/7/19

0.00 0.00

QC 21 - SA - 21 ✓

ST 038

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-29

SEP 30 2019

Part Op 100 - 1-TURN AS PER FOLIO FA643 & DWG D3532 ,

Descriptions: 120 - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750	Delrin Round Bar 0.75" Color: Black	1.8000 ft (.03 ea)	100-Hardinge - 1	S217106

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELINR0.750	2	86	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.625inches + 0.008 - 0.001	0.633 0.624	0.625	
2	Spacer	0.391inches + 0.006 - 0.001	0.397 0.390	0.392	
3	Spacer	0.260inches ± 0.010	0.270 0.250	0.263	

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality				DEPARTMENT/PROCESS				MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition					
Description Work Order Deviation											
Completed By											
Lead hand / Supervisor											
QC / QA Coordinator											

Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		FAULT CATEGORY ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Other/Details:			